

**ONE PAPER SYSTEM FOR LED PRINTERS WITH WHITE TONER**

▶▶▶ **TRANSFER INSTRUCTIONS**

Instructions for Printing onto **Light Colored Textiles** with **FOREVER Laser-Light (No-Cut)**

**for VECTOR GRAPHICS & PHOTOS**

▶ **PRINT SETTINGS**

**ONLY FOR OKI PRINTERS WORKING WITH WHITE TONER**

**Paper & Print Setting:** Label 1, Multi Purpose-Tray

**White Toner Darkness** (Calibration in the Printer Menu): -3

**Image Mode:** Mirror Image, CMYK Mode (not RGB), Color Print, White On

	<b>TRANSFER SETTINGS</b>	
<b>COTTON</b>	<b>SWING-AWAY PRESS</b>	<b>SANDWICH PRESS</b>
<b>TRANSFERRING</b>	<b>180-200°C (356-392 F), 15 sec., 2-3 bar</b>	<b>180-200°C (356-392 F), 30 sec., high pressure</b>
<b>FIXING</b>	<b>180-200°C (356-392 F), 30 sec., 5 bar</b>	<b>180-200°C (356-392 F), 40 sec., high pressure</b>

▶▶▶ **TRANSFER APPLICATION**

- ▶ Place the transfer on your textile and press by 180-200°C (356-392 F), 15 seconds with medium pressure (2-3 bar).
- ▶ Rub the transfer with a piece of cloth and remove the backing paper after 5 - 10 seconds!
- ▶ Cover the transfer with a sheet of pergament or silicone paper and press by 180-200°C for 30 seconds with high pressure to achieve perfect washability.

- ▶ Place the transfer on your textile and press by 180-200°C (356-392 F), 30 seconds with high pressure (5 bar).
- ▶ Rub over the transfer with a piece of cloth for 5 - 10 sec., take it out of the heat press and remove the backing paper immediately!
- ▶ Cover the transfer with a sheet of pergament or silicone paper and press by 180-200°C for 40 seconds with high pressure to achieve perfect washability.

▶▶▶ **TIPS & TRICKS**

- ▶ Place the textile absolutely plain onto the lower plate. **(Please make sure no knobs or the collar are overlying the lower plate.** If this is not possible, please slide your textile over the lower plate.)
- ▶ If you see a light background around your transfer after the transfer process, reduce your pressure slightly to minimize or to eliminate the background thoroughly. If the toner is not transferred completely, increase the pressure slightly to achieve a complete transfer.
- ▶ Because there are so many different heat presses on the market and even heat presses of the same model can differentiate in the actual heat and pressure applied on the garment, it is essential that you set your own transfer application parameters on your heat press and keep it. Depending on the heat and the pressure of your heat press, the transfer time can be between 10 or more than 15 seconds.
- ▶ For optimal washability please keep the pressure, the temperature or the time of the fixing application advised through FOREVER.
- ▶ The Clam-shot presses usually bring a less pressure, that's why it is necessary to increase the press time.

▶▶▶ **WASHING**

- ▶ **Up to 30°C** in warm wash cycle.