

▶▶▶ TRANSFER INSTRUCTIONS

Instructions for Printing onto **Light Colored Textiles** with **FOREVER Laser-Transparent (No Background)**

for SANDWICH HEAT PRESSES



▶ PRINT SETTINGS

COLOR COPIER

Paper Mode: Heavy Paper

Image Mode: Mirror image

Feeding: Bypass (manual feeding)

! IMPORTANT! Increase the toner by 10% or add one step in the bright colors and curves settings!



VECTOR GRAPHICS without Background



PHOTOS

COTTON

▶ **Cut out the transfer with a pair of scissors!**

TRANSFER APPLICATION

Position the transfer on the garment and close the press **with minimum pressure** or just let the press rest on the transfer for **15 seconds by 180°C**.

**180°C,
30 seconds,
max. pressure**

Close the press for **3 - 5 seconds by low-medium pressure**.

PEELING

Rub the transfer with a piece of cloth and remove the backing paper after 5 seconds!

Remove immediately, but slowly!

FIXING

Cover the design with "Glossy Finish" silicone paper and press by **180-200°C for 30 seconds with max. pressure**

Not necessary!

POLYESTER

▶ **Cut out the transfer with a pair of scissors!**

TRANSFER APPLICATION

**150°C,
10 - 15 seconds,
medium/high pressure (close heat press completely)**

**150°C,
30 seconds,
max. pressure**

PEELING

Rub the transfer with a piece of cloth and remove the backing paper immediately!

Remove immediately, but slowly!

FIXING

150°C for 30 seconds with max. pressure and one sheet of silicone paper "Glossy Finish"

Not necessary!

▶▶▶ WASHING

Up to 40°C in warm wash cycle.

After each wash cover the print with baking paper and iron it to revive the colors back.

▶▶▶ **TRANSFER INSTRUCTIONS**

Instructions for Printing onto **Light Colored Textiles** with **FOREVER Laser-Transparent** (*No Background*)



for SWING-AWAY HEAT PRESSES

▶ **PRINT SETTINGS**

COLOR COPIER

Paper Mode: Heavy Paper

Image Mode: Mirror image

Feeding: Bypass (manual feeding)

! IMPORTANT! Increase the toner by 10% or add one step in the bright colors and curves settings!



VECTOR GRAPHICS without Background



PHOTOS

COTTON

TRANSFER APPLICATION

Position the transfer on the garment and close the press **with low pressure** (under 0,5 bar) or just let the press rest on the transfer for **15 seconds by 180°C**.

Close the press for **3 - 5 seconds by low-medium pressure** (1 - 2 bar).

PEELING

Rub the transfer with a piece of cloth and remove the backing paper after 5 seconds!

FIXING

Cover the design with "Glossy Finish" silicone paper and press by **180-200°C for 30 seconds with max. pressure**

▶ **Cut out the transfer with a pair of scissors!**

180°C, 30 sec., max. pressure or 5 bar

Remove immediately, but slowly!

Not necessary!

POLYESTER

TRANSFER APPLICATION

150°C, 10 - 15 sec., medium/high pressure or 4 bar

PEELING

Rub the transfer with a piece of cloth and remove the backing paper immediately!

FIXING

150°C for 20 seconds with max. pressure and one sheet of silicone paper "Glossy Finish"

▶ **Cut out the transfer with a pair of scissors!**

150°C, 30 sec., max. pressure or 5 bar

Remove immediately, but slowly!

Not necessary!

▶▶▶ **WASHING**

Up to 40°C in warm wash cycle.

After each wash cover the print with baking paper and iron it to revive the colors back.

▶▶ **TIPS & TRICKS**

FOREVER Laser-Transparent
(No Background)

- ▶ Place the textile absolutely plain onto the lower plate. **(Please make sure no knobs or the collar are overlying the lower plate.** If this is not possible, please slip your textile over the lower plate.)
- ▶ For optimal washability increase the pressure, the temperature or the time of the fixing application.
- ▶ **The waiting time before peeling is very important, do not peel immediately or too late!**

If there's a background transfer, reduce the transfer time or pressure! Nevertheless if there are areas, which are not completely "clean", please press again without pressure using a regular copy paper to weed out the undesired areas with coating transfer!